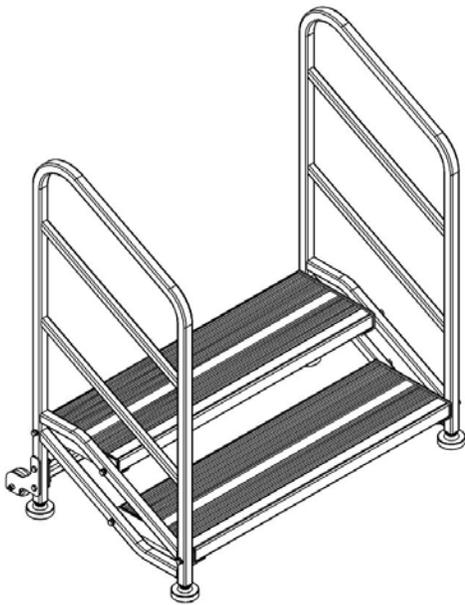
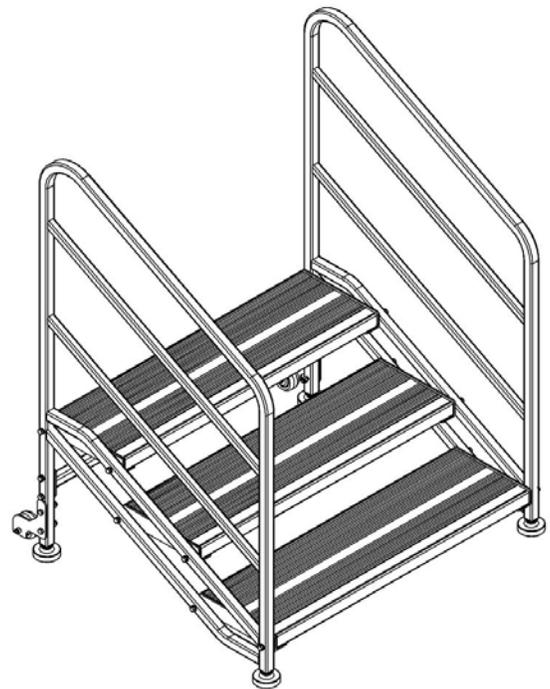




12" & 18" QUICK STAIR ASSEMBLY INSTRUCTIONS



12" QUICK STAIR (0105-37-12)



18" QUICK STAIR (0105-37-18)

PRINTED IN USA

P/N: LL-204-91

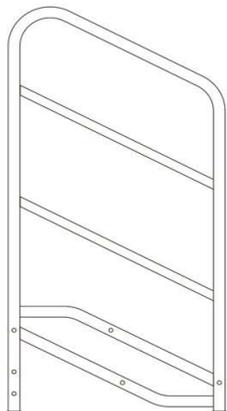
Assembly Instructions Include:

- Parts List
- Assembly Instructions
- Quick Stair with AS2100 Stage
- Quick Stair with ST8100 Stage

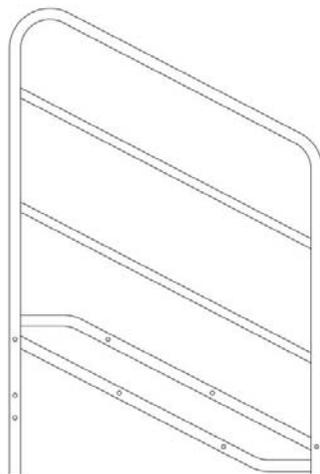


Rev: 0

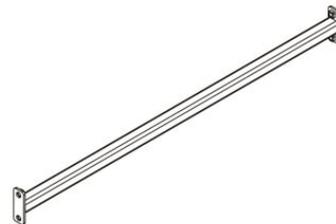
PARTS LIST



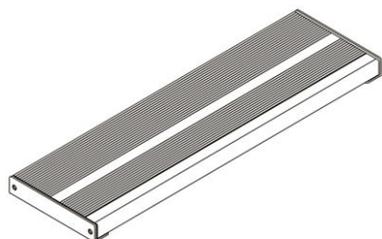
0105-30-0060
12" HANDRAIL



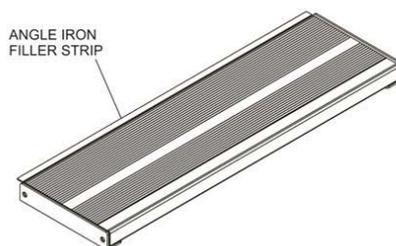
0105-30-0063
18" HANDRAIL



0105-30-0065
STIFFENER BAR



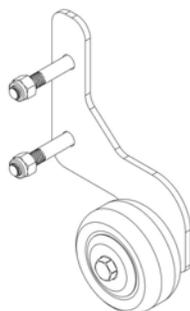
0105-0010
QUICK STAIR TREAD
WITH HANGER BRACKET



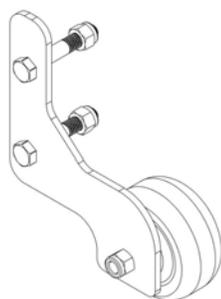
0105-0014
QUICK STAIR TREAD
WITH HANGER BRACKET
AND ANGLE IRON FILLER STRIP



0030-0137
RUBBER BASE PAD



0105-01-06L
CASTER BRACKET
ASSEMBLY LEFT



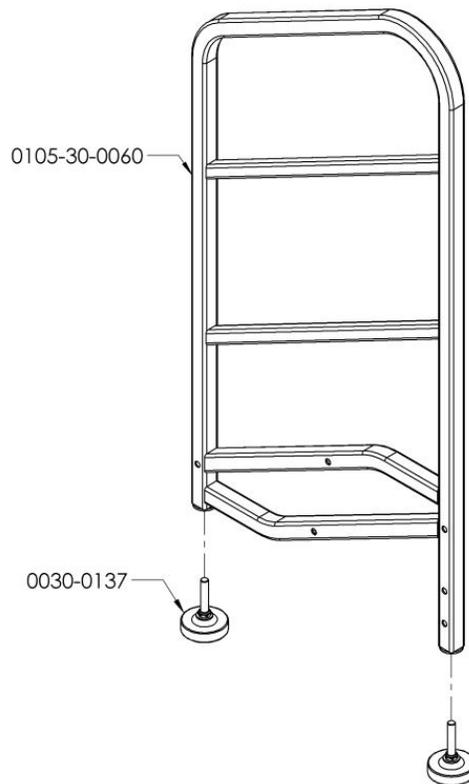
0105-01-06R
CASTER BRACKET
ASSEMBLY RIGHT

12" QUICK STAIR HARDWARE PACKAGE (0068-0320)		
Qty.	Description	Part No.
12	3/8-16 x 2" HEX HEAD BOLTS	0090-0048
12	3/8 SPLIT LOCK WASHERS	0090-0210
18" QUICK STAIR HARDWARE PACKAGE (0068-0323)		
Qty.	Description	Part No.
16	3/8-16 x 2" HEX HEAD BOLTS	0090-0048
16	3/8 SPLIT LOCK WASHERS	0090-0210

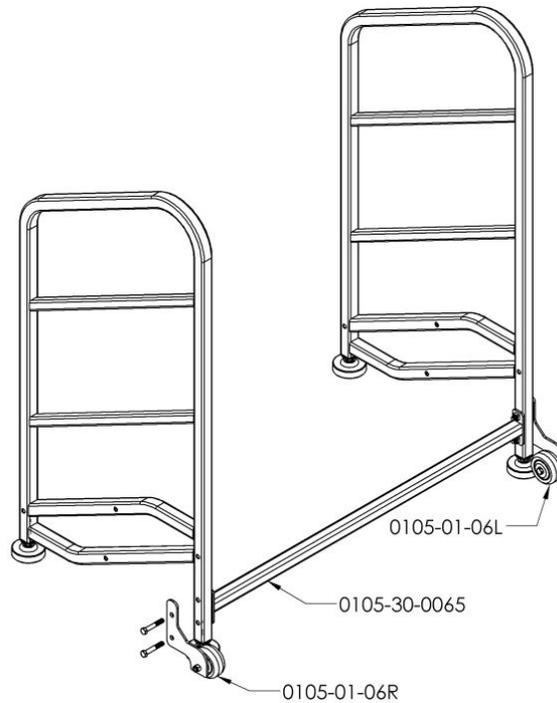
18" Quick Stair Parts List (0105-37-18)		
Qty.	Description	Part No.
2	18" HANDRAIL	0105-30-0063
1	STIFFENER BAR	0105-30-0065
2	QUICK STAIR TREAD	0105-0010
1	QUICK STAIR TREAD W/ ANGLE IRON	0105-0014
4	RUBBER BASE PAD	0030-0137
1	CASTER BRACKET ASSEMBLY LEFT	0105-01-06L
1	CASTER BRACKET ASSEMBLY RIGHT	0105-01-06R

12" Quick Stair Parts List (0105-37-12)		
Qty.	Description	Part No.
2	12" HANDRAIL	0105-30-0060
1	STIFFENER BAR	0105-30-0065
1	QUICK STAIR TREAD	0105-0010
1	QUICK STAIR TREAD W/ ANGLE IRON	0105-0014
4	RUBBER BASE PAD	0030-0137
1	CASTER BRACKET ASSEMBLY LEFT	0105-01-06L
1	CASTER BRACKET ASSEMBLY RIGHT	0105-01-06R

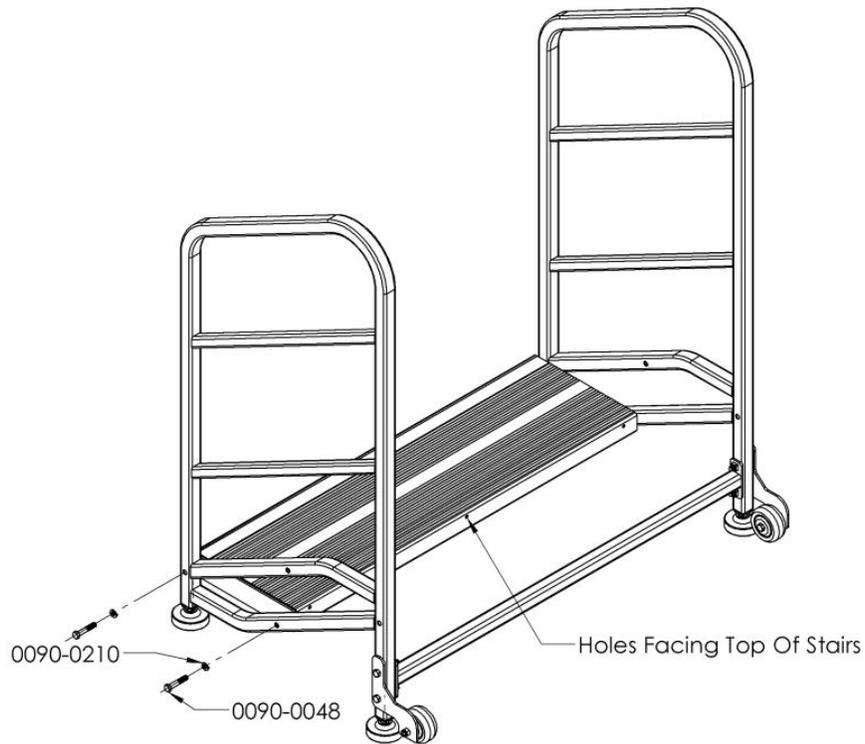
ASSEMBLY INSTRUCTIONS FOR 12" STAIR



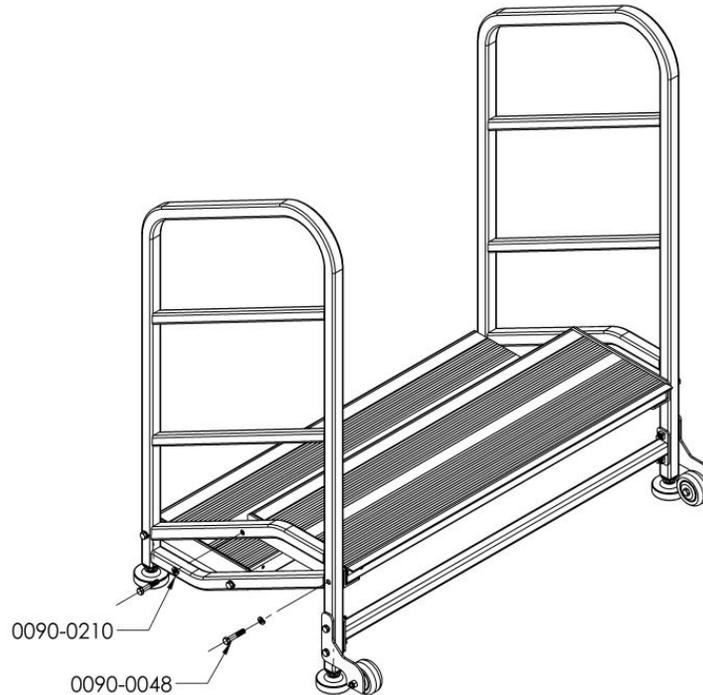
Step 1: Install **rubber base pads (0030-0137)** to the bottom of the **12" handrail (0105-30-0060)**. Thread in the full length while assembling the stair unit.



Step 2: Install the **stiffener bar (0105-30-0065)** and **Caster Assembly (0105-01-06)** with the four bolts included with the two caster assemblies. Do not tighten bolts fully until the stair unit is completely assembled.



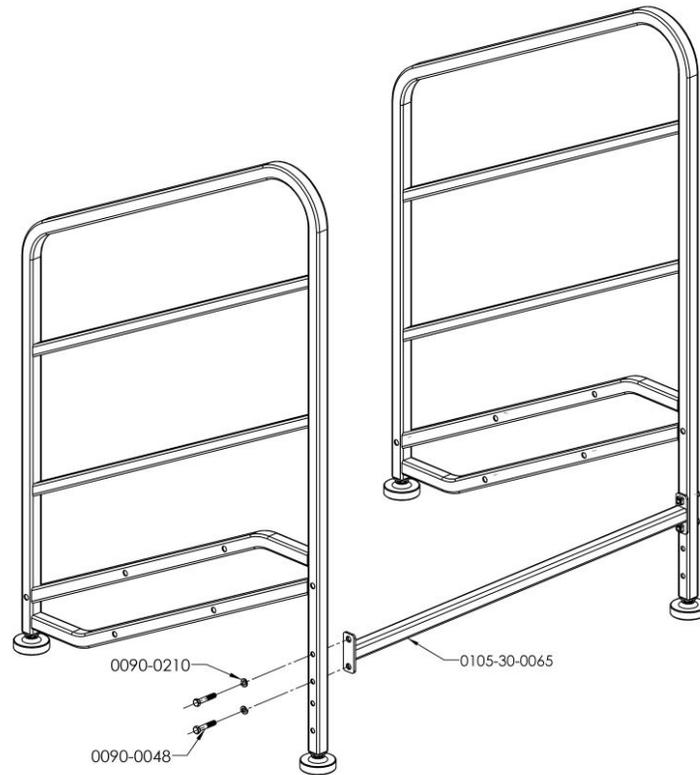
Step 3: Install the stair treads starting from the bottom of the stair unit and work your way to the top of the stair unit. Start by using **stair tread with hanger bracket (0105-0010)** and four 3/8" x 2" hex head bolts (0090-0048) and four split lock washer (0090-0210). Assemble tread so that the 3 drilled holes on the edge face the top of the stair unit. Do not tighten bolts fully until the stair unit is completely assembled.



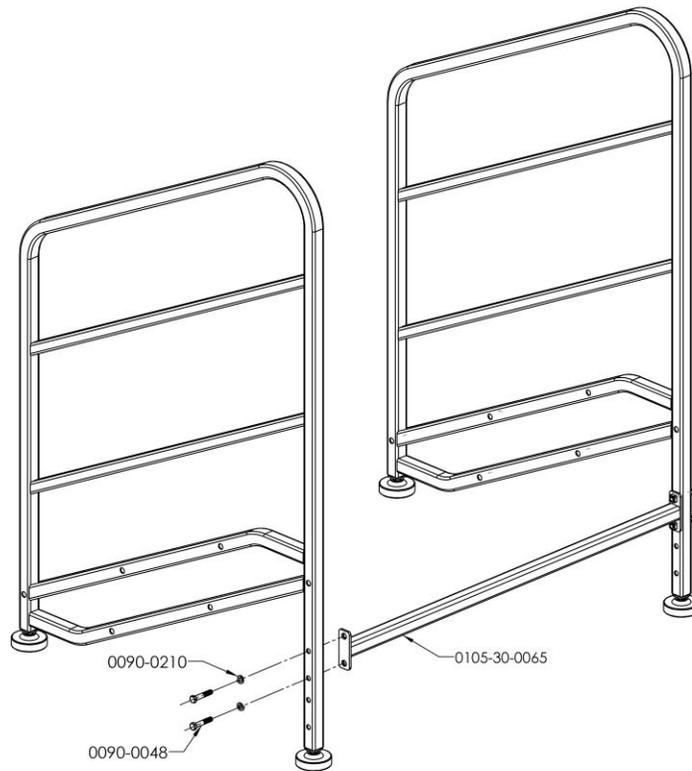
Step 4: Install the top step **stair tread with hanger bracket and angle iron filler strip (0105-0014)** and four 3/8" x 2" hex head bolts (0090-0048) and four split lock washer (0090-0210). Assemble tread so that the angle iron filler strip faces the top of the stair unit.

Step 5: Ensure that the stair unit is sitting on a level surface then go around and tighten all bolts.

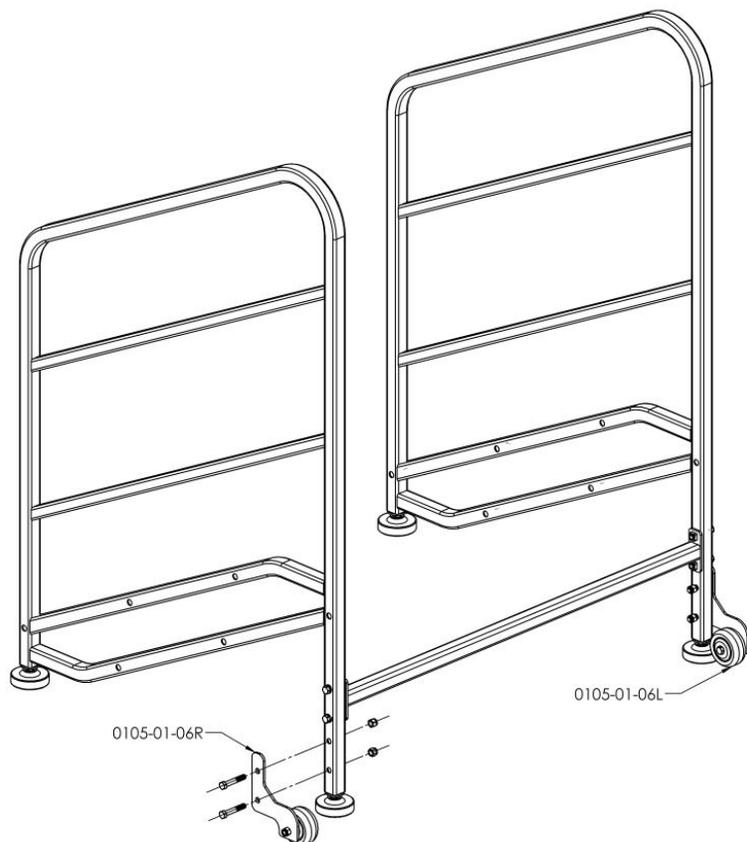
ASSEMBLY INSTRUCTIONS FOR 18" STAIR



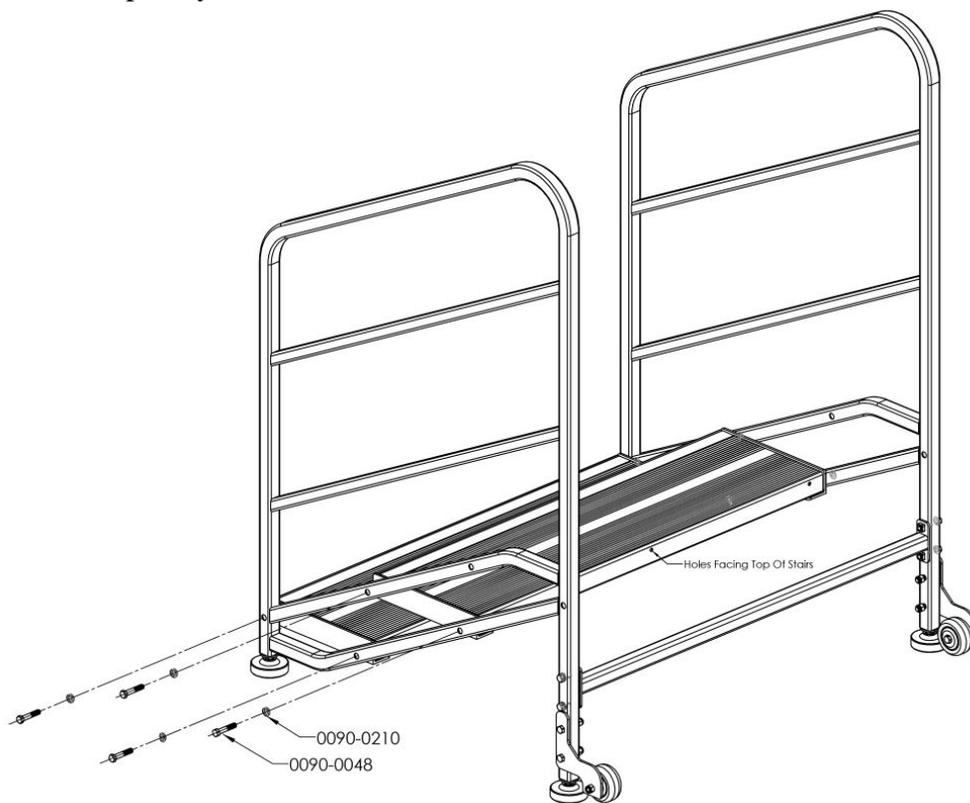
Step 1: Install **rubber base pads (0030-0137)** to the bottom of the **12" handrail (0105-30-0060)**. Thread in the full length while assembling the stair unit.



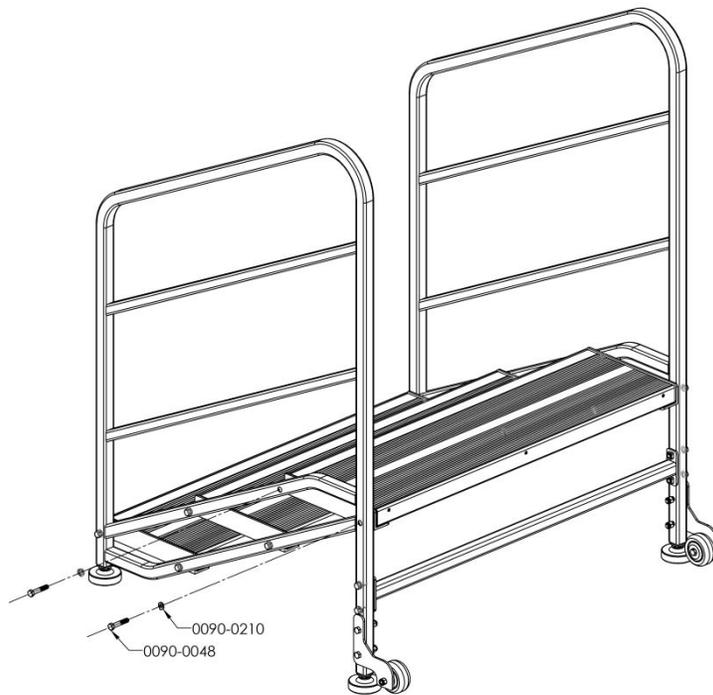
Step 2: Install the **stiffener bar (0105-30-0065)** with four $\frac{3}{8}$ " x 2" hex head bolts (0090-0048) and four split lock washer (0090-0210). Do not tighten bolts fully until the stair unit is completely assembled.



Step 3: Install the **Caster Assemblies (0105-01-06)** with the four attached bolts. Do not tighten bolts fully until the stair unit is completely assembled.



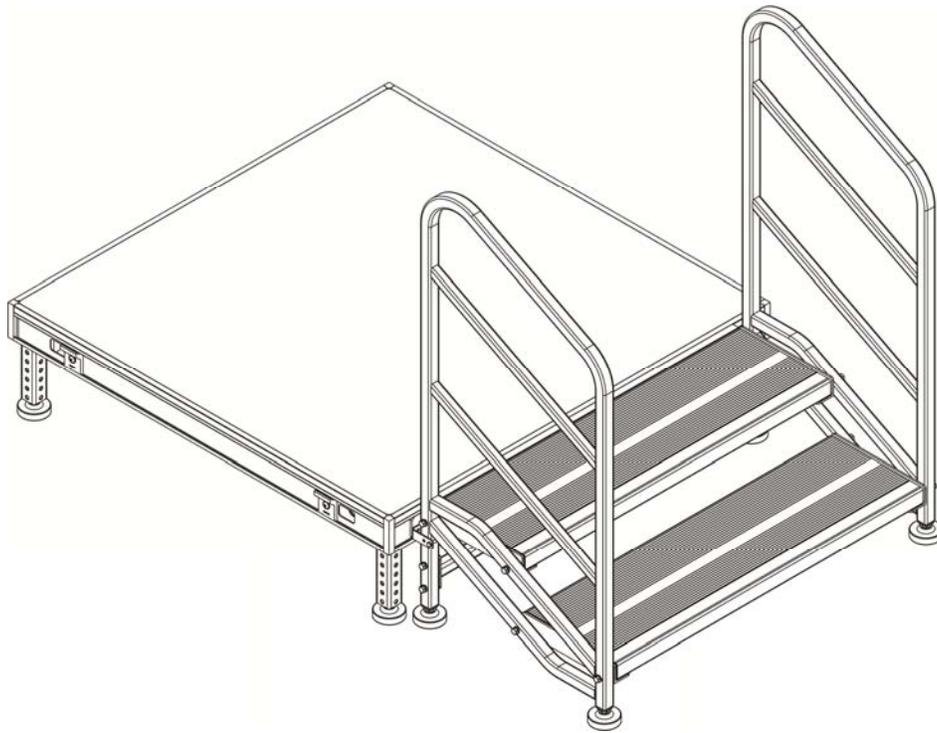
Step 4: Install the stair treads starting from the bottom of the stair unit and work your way to the top of the stair unit. Start by using the **stair tread with hanger bracket (0105-0010)** and four 3/8" x 2" hex head bolts (0090-0048) and four split lock washer (0090-0210) for each of the first two steps. Assemble treads so that the 3 drilled holes on the edge face the top of the stair unit. Do not tighten bolts fully until the stair unit is completely assembled.



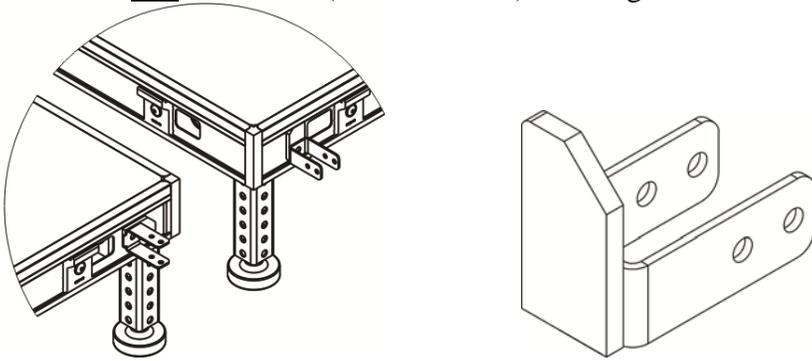
Step 5: Install the top step **stair tread with hanger bracket and angle iron filler strip (0105-0014)** and four 3/8" x 2" hex head bolts (0090-0048) and four split lock washer (0090-0210). Assemble tread so that the angle iron filler strip faces the top of the stair unit.

Step 6: Ensure that the stair unit is sitting on a level surface then go around and tighten all bolts

QUICK STAIR WITH AS2100 STAGE

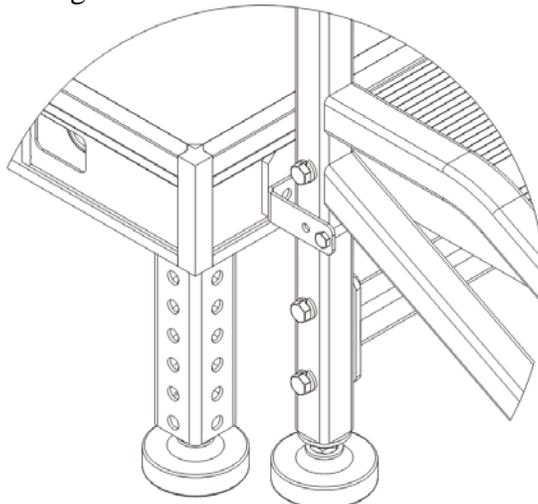


1. Install two stair locks (0106-30-0067) into stage side rails

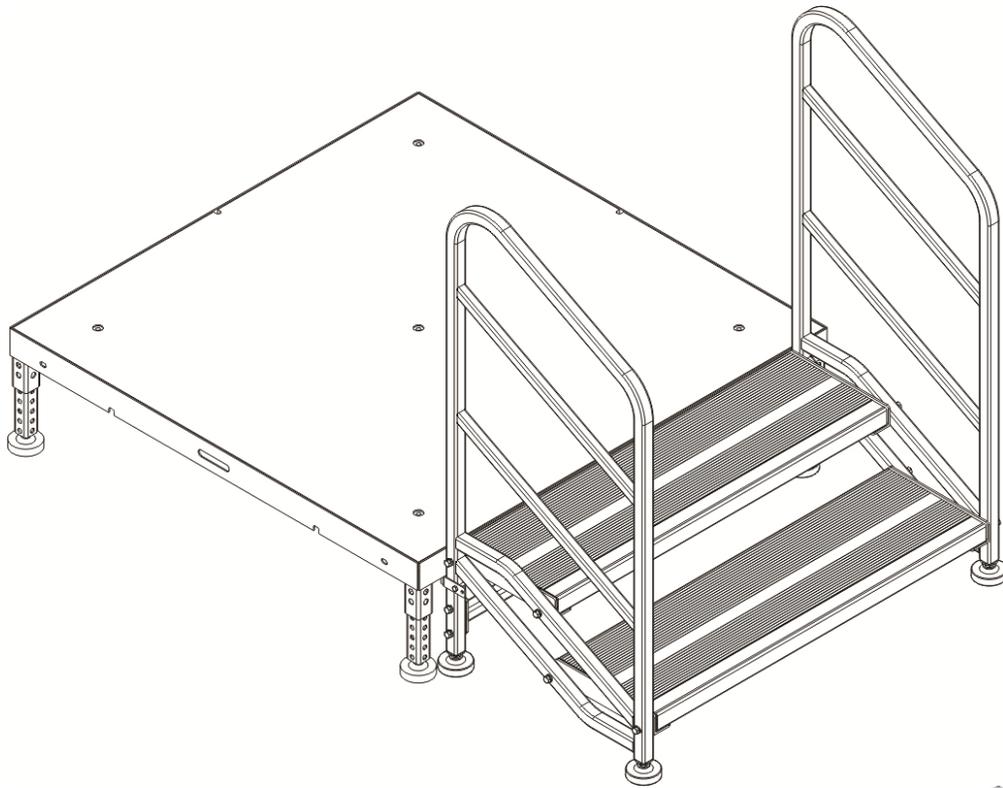


Insert into stage side rail then rotate 90° counter clockwise in to locked position.

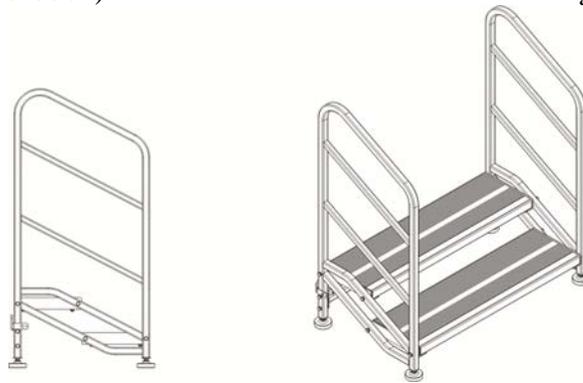
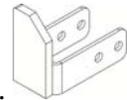
2. Position Quick Stair up against stage with stair locks as shown in installed pictured above.
3. Secure stair leg within stair lock using bolt and nut..



QUICK STAIR WITH ST8100 STAGE



1. Install two stair locks (0105-30-0067) onto stair as shown above. Do not tighten bolts yet.



2. Position Quick Stair up against stage then slide the stair locks up so that they capture the stage side rail then tighten bolt and nut.

